

Product data sheet



HDPE made via Spherilene Gas-Phase Technology



HD-52518

52518 is a HDPE copolymer for Injection Moulding for applications requiring a good balance between easy of processability and flowability and mechanical properties.

HDPE: HD-52518

Characteristic Properties



- Good balance between easy of processability and flowability

Density: 0.950-0.954

Main Applications



- Housewares
- High fluidity
- Injection moulding grade

MFI: 16-20

Additives



- Thermal Antioxidant (Process Stabilizer)
- Catalyst neutralizer (acid scavenger, lubricant)

Material properties (This data are typical values and are not to be construed as product specifications.)

Resin Properties	Unit	Typical Value	Test Method
Melt Index (190°C/ 2.16Kg)	(g/10 min)	18	D1238
Density	g/ml	0.952	D1505
Thermal Properties @	Unit	Typical Value	Test Method
Vicat Softening Point	(°C)	121	D1525
Moulded Properties @	Unit	Typical Value	Test Method
Flexural Modulus	(MPa)	1200	D790
Notched Izod Impact @ 23 °C	(J/m)	19	D256/A
@ on compression moulded specimen, according to ASTM D 1928°C			

Handling and Health Safety

Molten polymers could be injured skin or eye so safety glasses and appropriate gloves are suggested to prevent possible thermal injuries. Also appropriate ventilation is suggested in working by melt polymer.

Accumulation of fines or dust particles that are in this grade is not suitable because of explosion hazard probability. So adequate filters and grounding exists at all time are recommended.

Storage

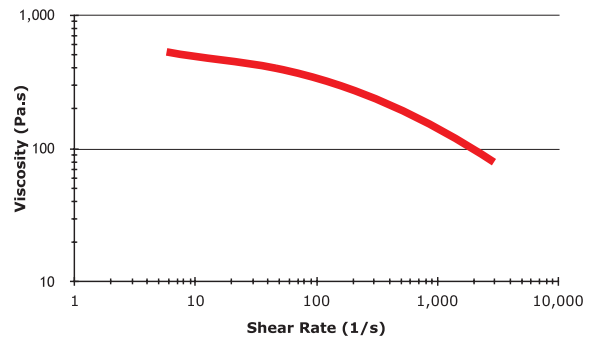
Polyethylene products (in pelletised or powder form) should not be stored in direct sunshine and/or heat radiation. Ultraviolet cause a change in the material properties. The Storage area should be dry and preferably don't exceed 50 °C. Under cool, dry, dark conditions Jam Polymers polyolefin resins are expected to maintain the original material and processing properties for at least 18 month. JPC would not responsible about quality diminishing such as color change, bad smell or ets which caused by bad storage conditions. It is better to process PE resin within 6 months after delivery.

packaging

Jam Polymers Polyolefin resins are supplied in Pellet form packed in 25kg bags. Alternative packaging modes are available for selected grades.

@ On compression moulded according to ASTM D1928C
Processing Conditions:
Recommended barrel temperatures range between 190 °C and 280 °C.

Shear-Viscosity @ 190 °C



The above values were
Calculated from data for 100 µm
produced
on a 75mm Barrnage
extruder with 190°C melt tem-
perature using a 2:1 blow ratio
and a gap die of 3.0 mm.